# Metal-containing catalysts for the hydrogenation process of substituted 5-acyl-1,3-dioxanes

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**Abstract:** Hydrogenation of substituted 5-acyl-1,3-dioxanes was used to synthesize heterocyclic alcohols in the presence of metal-containing catalysts. It has been established that the best catalyst for the reduction of substituted 5-acyl-1,3-dioxanes is Pd/C, which makes it possible to achieve a high selectivity for the formation of the corresponding heterocyclic alcohols at a conversion of the initial ketones of 60-90%.

Keywords: hydrogenation, 5-acyl-1,3-dioxanes, metal-containing catalysts.

### Introduction

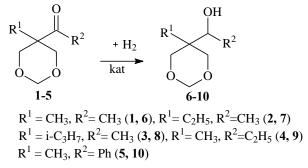
Oxymethyl-1,3-dioxacycloalkanes and their derivatives – ethers and esters, thioethers and other are used as corrosion inhibitors, plant protection chemicals, and also exhibit various biological activities [1-3].

The main method for obtaining alcohols containing a cycloacetal fragment is the condensation of 1,1,1trioxymethylalkanes with carbonyl compounds [4, 5]. However, in some cases, secondary 1,3dioxacycloalkane alcohols are necessary, so it was proposed to obtain them by reduction of the keto group in 5-acyl-1,3-dioxanes with metal hydrides [6]. At the same time, this hydrogenation method is of little use for preparative synthesis under industrial conditions.

In this regard, we studied the heterogeneous catalytic reduction of substituted 5-acyl-1,3-dioxanes in the presence of various metal-containing catalysts (Pd/C, Ni on kieselguhr, Pt/Re, Ni/Mo) in this work.

### **Result and discussion**

Previously [7] we showed that in a hydrogen flow in the presence of a Pd/C catalyst, 5-acyl-1,3-dioxanes are reduced to the corresponding heterocyclic alcohols. Continuing this work, we studied the hydrogenation of heterocyclic ketones **1-5** in the presence of a number of industrial metal-containing catalysts: Pd/C, Ni/kieselguhr, Pt/Re, or Ni/Mo.



Scheme 1. Hydrogenation of 5-acyl-1,3-dioxanes.

The best result was shown by Pd/C among the studied catalysts (Table 1), which is used in the reduction of unsaturated and carbonyl compounds [8, 9]. The conversion on Pt- and Ni-containing catalysts is 1.5-2.5 times lower, while the selectivity in all cases is more than 70%.

Table 1Hydrogenation of substituted 5-acyl-1,3-dioxanes 1-5 in the presence of various catalystsSynthesis conditions:  $200^{\circ}$ C, reaction time = 1 h, molar ratio ketone :  $H_2 = 1:6$ .

	Products	Catalyst							
Reagents		Pd/C		Pt/Re		Ni on kieselguhr		Ni/Mo	
		C*, %	S*, %	C, %	S, %	C, %	S, %	C, %	S, %
1	6	80	98	70	95	50	85	40	95

2	7	90	95	50	95	40	80	40	90
3	8	80	95	40	95	30	80	20	95
4	9	60	95	50	80	30	60	30	80
5	10	65	95	40	70	25	75	20	70

\*C-conversion, %; S-selectivity, %.

The conversion of ketones 1-5 is also affected by substituents with different structures at the carbonyl group and in the 5th position of the 1,3-dioxane ring. The ethyl and phenyl radicals at the C=O group reduce the conversion of compounds 4, 5. The activity of ketones 2, 3, containing ethyl or isopropyl groups in the 5th position, slightly decreases compared to the methyl ethyl ketone (MEK) derivative 1. Note that during the hydrogenation of the ketone 5 no products of complete or partial reduction of the aromatic nucleus were found.

## Conclusion

The heterogeneous Pd/C catalyst makes it possible to reduce 5-acyl-1,3-dioxanes to the corresponding alcohols with a selectivity of more than 95%. Catalysts containing Ni are substantially less active in this process.

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